

Work Order ID 161369

Monday, May 15, 2017 8:01:56 AM

161369

Page 2

Item ID: 647.7301

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: EC135 T1/P1 Cable Cutters System

Start Date: 5/15/2017 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 5/18/2017 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: _____	0.00							
130	Packaging					DAS 28 9-89		MAY 16 2017	
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP 647.7301 Location : FG109								
140	QC21- Final Inspection - Work Order Release	0.00							
140						DAS 21 9-89		MAY 17 2017	
QC	Memo	0.00							
Quality Control						DAS 21 9-89		MAY 17 2017	

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Work Order ID: 161369

161369

Parent Item: 647.7301

647 7301

Parent Item Name: EC135 T1/P1 Cable Cutters System

Start Date: 5/15/2017

Required Date: 5/18/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 12.10.05 NEW ISSUE DD VERF:JLM
REV:B 16.04.26 sa per dwg revB DD VERF:JLM
16.11.15 dwg rev.c DD VERF:JLM

IPP
IPP REV:C

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

600.0990		Purchased	No			110	Each	17.0000	1	1			
600 0990 Magnabond 6398 Part A Size 112 ml													
DAS 27 9-89													

DAS 28 9-89
Exp: 5/08/2017

Location	Loc Qty	Loc Code
PKG	17	
M136586	1	
M136862	3	
M137073	12	
M134249	1	

600.0991		Purchased	No			110	Each	17.0000	1	1			
600 0991 Magnabond 6398 Part B Size 112 ml													
DAS 27 9-89													

DAS 28 9-89
Exp: 5/08/2017

Location	Loc Qty	Loc Code
PKG	17	
m136586	2	
m136862	3	
m137073	12	

600.1012		Purchased	No			110	Each	24.0000	1	1			
600 1012 Sealant PR1425B2 (#654 sem)													
DAS 27 9-89													

DAS 28 9-89
Exp: 9/30/2017

Location	Loc Qty	Loc Code
cck017	24	
m136838	1	
m1370073	1	
m137321	8	
m137371	14	

MAY 15 2017

DAS 6 9-89

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Work Order ID: 161369

161369

Parent Item: 647.7301

647 7301

Parent Item Name: EC135 T1/P1 Cable Cutters System

Start Date: 5/15/2017

Required Date: 5/18/2017

Start Qty: 1.00

Required Qty: 1.00

601.2045 Purchased No

110 Each

9.0000

1 1

601 2045

RTV (LOCTITE 598) McMaster p/n: 6641A41

** MAY 15 2017

DAS 27 9-89

Location

Loc Qty

Loc Code

CCK096

1

m136902

1

GA

8

m134260

8

135628

601.2375 Manufactured No

110 Each

24.0000

3 3

601 2375

Washer

** MAY 15 2017

DAS 27 9-89

Location

Loc Qty

Loc Code

CCK096

24

91708

24

3

601.2999 Manufactured No

110 Each

25.0000

3 3

601 2999

Screw

** MAY 15 2017

DAS 27 9-89

Location

Loc Qty

Loc Code

CCK098

25

93860

25

B

601.3004 Purchased No

110 Each

4.0000

2 2

601 3004

Camloc Stud - 26S8-11

** MAY 15 2017

DAS 27 9-89

Location

Loc Qty

Loc Code

CCK098

4

M130388

4

2

DAS 28 9-89

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Work Order ID: 161369

161369

Parent Item: 647.7301

647 7301

Parent Item Name: EC135 T1/P1 Cable Cutters System

Start Date: 5/15/2017

Required Date: 5/18/2017

Start Qty: 1.00

Required Qty: 1.00

601.3005 Manufactured No

110 Each 16.0000 2 2

601 3005

Camloc Retainer - 2600-LW

**

MAY 15 2017

DAS 6 9-89

DAS 27 9-89

Location

Loc Qty

Loc Code

CCK098

16

158642

16

15173

601.3006 Purchased No

110 Each 4.0000 2 2

601 3006

Camloc Receptacle - 26R 16-1

**

MAY 15 2017

DAS 6 9-89

DAS 27 9-89

Location

Loc Qty

Loc Code

CCK098

4

M130388

4

2

601.3011 Manufactured No

110 f 43.1000 1.4 1.4

601 3011

P-Seal

**

DAS 6 9-89

MAY 15 2017

DAS 27 9-89

Location

Loc Qty

Loc Code

CCK095

43

91709

43

CCK099

0.1

M130388

0.1

1.4

CUT AT 16.00"

647.0112 Manufactured No

110 Each 51.0000 4 4

647 0112

Strut Bracket

**

MAY 15 2017

DAS 6 9-89

DAS 27 9-89

Location

Loc Qty

Loc Code

CCK106

51

159844

51

157352

DAS 28 9-89

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Work Order ID: 161369

161369

Parent Item: 647.7301

647 7301

Parent Item Name: EC135 T1/P1 Cable Cutters System

Start Date: 5/15/2017

Required Date: 5/18/2017

Start Qty: 1.00

Required Qty: 1.00

647.1601
647 1601
Wiper Deflector Aft

DAS
28
9-89

Manufactured No

110 Each 1.0000 1 1

**

DAS
6
9-89 MAY 15 2017

DAS
27
9-89

Location

Loc Qty

Loc Code

CCK091

1

155569

1

148295

647.1602
647 1602
Doubler Assembly

DAS
28
9-89

Manufactured No

110 Each 15.0000 1 1

**

DAS
6
9-89 MAY 15 2017

DAS
27
9-89

Location

Loc Qty

Loc Code

CCK107

15

M130388

15

92479

647.1610
647 1610
Wiper Deflector Fwd

DAS
28
9-89

Manufactured No

110 Each 5.0000 1 1

**

DAS
6
9-89 MAY 15 2017

DAS
27
9-89

Location

Loc Qty

Loc Code

CCK091

5

125082

5

647.1701
647 1701
Skid Deflector Assembly

DAS
28
9-89

Manufactured No

110 Each 0.0000 2 2

**

12582

MAY 16 2017

DAS
27
9-89

647.1810
647 1810
Nose Door Doubler

DAS
28
9-89

Manufactured No

110 Each 15.0000 1 1

**

DAS
6
9-89 MAY 15 2017

DAS
27
9-89

Location

Loc Qty

Loc Code

CCK108

15

92070

1

M130388

14

93502
92070

Picklist Print

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Work Order ID: 161369

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Parent Item: 647.7301

647 7301

Parent Item Name: EC135 T1/P1 Cable Cutters System

Start Date: 5/15/2017

Required Date: 5/18/2017

Start Qty: 1.00

Required Qty: 1.00

647.1811
647 1811
Spacer

Manufactured No

110 Each 37.0000 2 2

**

DAS
6
9-89

DAS
27
9-89

MAY 15 2017

Location

Loc Qty

Loc Code

CCK108

37

92072

3

M130388

34

92072x1
93341x1

647.1812
647 1812
Shim

Manufactured No

110 Each 236.0000 13 13

**

DAS
6
9-89

MAY 15 2017

Location

Loc Qty

Loc Code

CCK107

236

92073

38

M130388

198

92490x1
93192x10
92073x2

647.1814
647 1814
Gusset LH

Manufactured No

110 Each 28.0000 1 1

**

DAS
6
9-89

MAY 15 2017

Location

Loc Qty

Loc Code

cck122A

28

92075

4

M130388

24

106843

647.1815
647 1815
Gusset RH

Manufactured No

110 Each 26.0000 1 1

**

DAS
6
9-89

MAY 15 2017

Location

Loc Qty

Loc Code

CCK110

2

92076

2

cck122A

24

M130388

24

106681

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Work Order ID: 161369

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Parent Item: 647.7301

647 7301

Parent Item Name: EC135 T1/P1 Cable Cutters System

Start Date: 5/15/2017

Required Date: 5/18/2017

Start Qty: 1.00

Required Qty: 1.00

647.1818 Manufactured No

110 Each 25.0000 1 1

647 1818

Nose Door Spacer

**

DAS
6 MAY 15 2017
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

CCK110

25

92079

1

M130388

24

93302

647.1913 Manufactured No

110 Each 13.0000 1 1

647 1913

Tee

**

DAS
6 MAY 15 2017
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

CCK093

13

114126

3

92229

10

94139

647.1914 Manufactured No

110 Each 1.0000 1 1

647 1914

Bracket

**

DAS
6 MAY 15 2017
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

CCK110

1

153314

1

101733

647.1915 Manufactured No

110 Each 22.0000 1 1

647 1915

Support Angle

**

DAS
6 MAY 15 2017
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

CCK093

22

114127

6

92230

4

M130388

12

93416

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Work Order ID: 161369

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647 7301

Parent Item Name: EC135 T1/P1 Cable Cutters System

Start Date: 5/15/2017

Required Date: 5/18/2017

Start Qty: 1.00

Required Qty: 1.00

647.2510 Manufactured No

110 Each 95.0000 4 4

647 2510

Sleeve

**

DAS
6
9-89

MAY 15 2017

DAS
27
9-89

Location	Loc Qty	Loc Code
cck111	30	
M130388	30	
cck122A	60	
125082	60	
Q	5	
125082	3	
92233	2	

DAS
28
9-89

647.2511 Manufactured No

110 Each 31.0000 4 4

647 2511

Nut

**

DAS
6
9-89

MAY 15 2017

DAS
27
9-89

Location	Loc Qty	Loc Code
cck111	31	
159807	31	

DAS
28
9-89

647.3201 Manufactured No

110 Each 0.0000 1 1

647 3201

Grounding Cable Assembly

**

123417

DAS
6
9-89

MAY 15 2017

DAS
27
9-89

647.7401 Manufactured No

110 Each 0.0000 1 1

647 7401

Upper Cutter Assembly

**

161336

DAS
6
9-89

MAY 15 2017

DAS
27
9-89

647.7501 Manufactured No

110 Each 0.0000 1 1

647 7501

Lower Cutter Assembly

**

159418

DAS
6
9-89

MAY 15 2017

647.7701 Manufactured No

110 Each 0.0000 2 2

647 7701

Strut Assembly

**

153191

DAS
6
9-89

MAY 15 2017

DAS
27
9-89

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Work Order ID: 161369

161369

Parent Item: 647.7301

647 7301

Parent Item Name: EC135 T1/P1 Cable Cutters System

Start Date: 5/15/2017

Required Date: 5/18/2017

Start Qty: 1.00

Required Qty: 1.00

647.7702
647 7702
Strut Assembly

DAS
28
9-89

Manufactured No

110 Each

2.0000

2 2

**

DAS
6
9-89

MAY 15 2017
DAS
27
9-89

Location

Loc Qty

Loc Code

CCK076

2

154420

2

110 Each

12.0000

1 1

**

DAS
6
9-89

MAY 15 2017

DAS
27
9-89

Location

Loc Qty

Loc Code

CCK067

12

120939

5

120161

7

110 Each

5.0000

1 1

**

DAS
6
9-89

MAY 15 2017
DAS
27
9-89

Location

Loc Qty

Loc Code

CCK115

5

M130388

5

110 Each

4.0000

1 1

**

DAS
6
9-89

MAY 15 2017
DAS
27
9-89

Location

Loc Qty

Loc Code

cck066

4

132172

4

647.7818
647 7818
Mounting Channel

DAS
28
9-89

Manufactured No

647.7819
647 7819
Cross Bracket Fwd

DAS
28
9-89

Manufactured No

647.7820
647 7820
Cross Bracket Aft

DAS
28
9-89

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Work Order ID: 161369

161369

Parent Item: 647.7301

647 7301

Parent Item Name: EC135 T1/P1 Cable Cutters System

Start Date: 5/15/2017

Required Date: 5/18/2017

Start Qty: 1.00

Required Qty: 1.00

647.7821 Manufactured No

110 Each

7.0000

1 1

647 7821

Eye Bolt Fitting LH

**

DAS
6
9-89

DAS
27
9-89

MAY 15 2017

Location

Loc Qty

Loc Code

CCK115

1

121378

1

CCK121

6

130388

6

647.7822 Manufactured No

110 Each

6.0000

1 1

647 7822

Eye Bolt Fitting RH

**

DAS
6
9-89

DAS
27
9-89

MAY 15 2017

Location

Loc Qty

Loc Code

CCK115

6

M130388

6

647.7910 Manufactured No

110 Each

0.0000

2 2

647 7910

Angle Bracket

**

DAS
6
9-89

DAS
27
9-89

MAY 15 2017

Location

Loc Qty

Loc Code

CCK115

5

M130388

5

647.7912 Manufactured No

110 Each

17.0000

4 4

647 7912

Clip

**

DAS
6
9-89

DAS
27
9-89

MAY 15 2017

Location

Loc Qty

Loc Code

CCK115

17

157794

17

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Work Order ID: 161369

161369

Parent Item: 647.7301

647 7301

Parent Item Name: EC135 T1/P1 Cable Cutters System

Start Date: 5/15/2017

Required Date: 5/18/2017

Start Qty: 1.00

Required Qty: 1.00

647.7913	Manufactured	No	110	Each	0.0000	2	2	MAY 15 2017	DAS 27 9-89
647 7913									
Doubler									
647.7914	Manufactured	No	110	Each	0.0000	1	1	MAY 15 2017	DAS 27 9-89
647 7914									
Bracket									
647.7915	Manufactured	No	110	Each	9.0000	1	1	MAY 15 2017	DAS 27 9-89
647 7915									
Bracket									
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>				
			cck116	9					
			M130388	9					
647.7916	Manufactured	No	110	Each	16.0000	2	2	MAY 15 2017	DAS 27 9-89
647 7916									
Bracket									
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>				
			cck116	16					
			M130388	16					
647.7917	Manufactured	No	110	Each	13.0000	1	1	MAY 15 2017	DAS 27 9-89
647 7917									
Bracket									
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>				
			cck116	13					
			131356	13					
647.7918	Manufactured	No	110	Each	11.0000	1	1	MAY 15 2017	DAS 27 9-89
647 7918									
Bracket									
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>				
			cck116	11					
			119630	11					

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Work Order ID: 161369

161369

Parent Item: 647.7301

647 7301

Parent Item Name: EC135 T1/P1 Cable Cutters System

Start Date: 5/15/2017

Required Date: 5/18/2017

Start Qty: 1.00

Required Qty: 1.00

647.7919
Shim
647 7919

Manufactured No

110 Each 6.0000 1 1

**

MAY 15 2017 DAS 6 27
9-89 9-89

DAS
28
9-89

Location	Loc Qty	Loc Code
cck116	6	
157799	6	

647.8510
Insert
647 8510

Manufactured No

110 Each 4.0000 18 18

**

MAY 15 2017 DAS 6 27
9-89 9-89

DAS
28
9-89

Location	Loc Qty	Loc Code
cck116	4	
158923	4	

647.8511
Insert
647 8511

Manufactured No

110 Each 13.0000 4 4

**

MAY 15 2017 DAS 6 27
9-89 9-89

DAS
28
9-89

Location	Loc Qty	Loc Code
cck116	13	
158626	13	

647.8512
Insert
647 8512

Manufactured No

110 Each 10.0000 4 4

**

MAY 15 2017 DAS 6 27
9-89 9-89

DAS
28
9-89

Location	Loc Qty	Loc Code
cck116	10	
159419	10	

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Work Order ID: 161369

161369

Parent Item: 647.7301

647 7301

Parent Item Name: EC135 T1/P1 Cable Cutters System

Start Date: 5/15/2017

Required Date: 5/18/2017

Start Qty: 1.00

Required Qty: 1.00

AN3-11A Purchased No

110 Each 280.0000 4 4

AN3-11A

Bolt

**

DAS
6
9-89

MAY 15 2017

DAS
27
9-89

Location

Loc Qty

Loc Code

over003

100

m136192

100

135767

ST349

180

153855

180

AN316C4R

Purchased No

110 Each 17.0000 4 4

AN316C4R

Nut, Jam

**

DAS
6
9-89

MAY 15 2017

DAS
27
9-89

Location

Loc Qty

Loc Code

ST331

17

153850

17

135840

AN3-4A

Purchased No

110 Each 39.0000 2 2

AN3-4A

Bolt

**

DAS
6
9-89

MAY 15 2017

DA
2
9-89

Location

Loc Qty

Loc Code

ST350

39

m136579

39

135704

AN44-12A

Purchased No

110 Each 3.0000 2 2

AN44-12A

Eyebolt

**

DAS
6
9-89

MAY 15 2017

DA
2
9-89

Location

Loc Qty

Loc Code

ST339

3

m137280

3

124131

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Work Order ID: 161369

161369

Parent Item: 647.7301

647 7301

Parent Item Name: EC135 T1/P1 Cable Cutters System

Start Date: 5/15/2017

Required Date: 5/18/2017

Start Qty: 1.00

Required Qty: 1.00

AN44-5A
AN44-5A
Eyebolt

Purchased No

110 Each 15.0000 2 2

**

DAS
6
9-89

MAY 15 2017

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

ST339

15

m136866

3

m137075

12

AN4C7A
AN4C7A
BOLT

Purchased No

110 Each 103.0000 4 4

**

DAS
6
9-89

MAY 15 2017

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

OVER002

75

m137361

75

ST345

28

m136295

28

AN4CH6A
AN4CH6A
Bolt

Purchased No

110 Each 31.0000 1 1

**

DAS
6
9-89

MAY 15 2017

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

ST345

31

123525

11

m126176

20

AN665-34R
AN665-34R
Clevis

Purchased No

110 Each 14.0000 4 4

**

DAS
6
9-89

MAY 15 2017

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

ST330

14

m137361

14

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Work Order ID: 161369

161369

Parent Item: 647.7301

647 7301

Parent Item Name: EC135 T1/P1 Cable Cutters System

Start Date: 5/15/2017

Required Date: 5/18/2017

Start Qty: 1.00

Required Qty: 1.00

CCR264SS-3-03

Purchased

No

110

Each

209.0000

24

24

CCR264SS-3-03

Cherry Rivet

**

MAY 15 2017

DAS
6
9-89

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

FP001

14

m137164

14

135127x1

LG001

13

m134023

13

134023x23

ST321

182

m137164

182

CCR274SS-3-03

Purchased

No

110

Each

65.0000

4

4

CCR274SS-3-03

Rivet

**

MAY 15 2017

DAS
6
9-89

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

ST321

65

123785

65

CR3212-5-6

Purchased

No

110

Each

100.0000

2

2

CR3212-5-6

Cherry Rivet

**

MAY 15 2017

DAS
6
9-89

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

CCK003

100

124259

100

120933

CR3213-4-2

Purchased

No

110

Each

174.0000

4

4

CR3213-4-2

Cherry Rivet

**

MAY 15 2017

DAS
6
9-89

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

CCK003

100

m137412

100

134058

ST320

74

m136986

74

Monday, May 15, 2017 8:01:54 AM

Shop Packet Print

Page 14

Picklist Print

Monday, May 15, 2017 8:01:54 AM

Work Order ID: 161369

161369

Parent Item: 647.7301

647 7301

Parent Item Name: EC135 T1/P1 Cable Cutters System

Start Date: 5/15/2017

Required Date: 5/18/2017

Start Qty: 1.00

Required Qty: 1.00

CR3213-4-3 Purchased No

110 Each 320.0000 24 24

CR3213-4-3

Rivet, Cherry

**

MAY 15 2017

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

CCK003

228

m136851

228

GA

92

m136042

92

135135

CR3213-4-4 Purchased No

110 Each 361.0000 16 16

CR3213-4-4

Rivet, Cherry

**

MAY 15 2017

DAS
6
9-89

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

CCK003

200

m137391

200

ST319

161

m136301

161

135536

CR3213-4-5 Purchased No

110 Each 285.0000 8 8

CR3213-4-5

Rivet

**

MAY 15 2017

DAS
6
9-89

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

CCK003

200

M137459

200

ST319

85

M129913

3

M137361

82

135407

Picklist Print

Page 16

Monday, May 15, 2017 8:01:54 AM

Work Order ID: 161369

161369

Parent Item: 647.7301

647 7301

Parent Item Name: EC135 T1/P1 Cable Cutters System

Start Date: 5/15/2017

Required Date: 5/18/2017

Start Qty: 1.00

Required Qty: 1.00

CR3213-4-6

Purchased

No

110

Each

208.0000

17

17

CR3213-4-6

Rivet

**

MAY 15 2017

DAS
6
9-89

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

CCK003

100

M136199

100

131800

ST319

108

M131800

8

M135978

100

CR3213-5-3

Purchased

No

110

Each

216.0000

16

16

CR3213-5-3

Cherry Rivet

**

MAY 15 2017

DAS
6
9-89

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

CCK003

100

m137391

100

135408

ST319

116

m136851

16

m137320

100

CR3213-5-4

Purchased

No

110

Each

105.0000

12

12

CR3213-5-4

Cherry Rivet

**

MAY 15 2017

DAS
6
9-89

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

ST319

93

123785

1

m128199

92

123785

WA003

12

117543

12

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Shop Packet Print

Page 16

Picklist Print

Page 18

Monday, May 15, 2017 8:01:54 AM

Work Order ID: 161369

161369

Parent Item: 647.7301

647 7301

Parent Item Name: EC135 T1/P1 Cable Cutters System

Start Date: 5/15/2017

Required Date: 5/18/2017

Start Qty: 1.00

Required Qty: 1.00

MS21042-08 MS21042L08 Purchased No

110

Each

0.0000

7

7

MS21042-08

USE MS21042L08

MS21042-3 MS21042L3 Purchased No

110

Each

0.0000

34

34

MS21042-3

Nut

MS21042L4 Purchased No

110

Each

2,792.000

8

8

MS21042I 4

Nut

Location

Loc Qty

Loc Code

FP001

10

m133363

10

GA

148

m135058

148

OVER007

1400

m137371

1000

m137402

400

ST303

1234

m137321

1234

MS21042L5 Purchased No

110

Each

195.0000

4

4

MS21042I 5

Nut

Location

Loc Qty

Loc Code

GA

16

m127813

16

ST303

179

m137075

29

m137361

150

**

DAS 6

**

DAS 6

**

DAS 6

**

DAS 6

**

DAS 6

**

DAS 6

**

DAS 6

**

DAS 6

**

DAS 6

**

DAS 6

**

DAS 6

**

135766 MAY 15 2017

135767x24 MAY 15 2017

135767x24 m135530x7 MAY 15 2017

135774x4 MAY 15 2017

135292 MAY 15 2017

135292 MAY 15 2017

135292 MAY 15 2017

135292 MAY 15 2017

135292 MAY 15 2017

135292 MAY 15 2017

135292 MAY 15 2017

135292 MAY 15 2017

135292 MAY 15 2017

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DAS 27 9-89

DAS 27 9-89

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DAS 27 9-89

Monday, May 15, 2017 8:01:54 AM

Shop Packet Print

Page 18

Picklist Print

Page 20

Monday, May 15, 2017 8:01:54 AM

Work Order ID: 161369

161369

Parent Item: 647.7301

647 7301

Parent Item Name: EC135 T1/P1 Cable Cutters System

Start Date: 5/15/2017

Required Date: 5/18/2017

Start Qty: 1.00

Required Qty: 1.00

MS27039-08-13

Purchased

No

110

Each

306.0000

4

4

MS27039-08-13

Screw

DAS
28
9-89

Location

Loc Qty

Loc Code

ST278

306

153849

306

**

DAS
6
9-89

DAS
27
9-89

MAY 15 2017

MS27039-08-16

Purchased

No

110

Each

71.0000

2

2

MS27039-08-16

SCREW PAN HD

DAS
28
9-89

Location

Loc Qty

Loc Code

CA

48

112466

48

ST278

23

M130388

23

**

DAS
6
9-89

DAS
27
9-89

MAY 15 2017

MS27039-1-07

Purchased

No

110

Each

62.0000

3

3

MS27039-1-07

Screw

DAS
28
9-89

Location

Loc Qty

Loc Code

GA

48

m137320

48

ST281

14

m135948

14

**

MAY 15 2017

DAS
3
9-89

DAS
27
9-89

MS27039-1-09

Purchased

No

110

Each

67.0000

12

12

MS27039-1-09

Screw

DAS
28
9-89

Location

Loc Qty

Loc Code

FP001

17

18057

17

GA

50

124859

50

**

MAY 15 2017

DAS
6
9-89

DAS
27
9-89

Monday, May 15, 2017 8:01:55 AM

Shop Packet Print

Page 20

Picklist Print

Monday, May 15, 2017 8:01:55 AM

Work Order ID: 161369

161369

Parent Item: 647.7301

647 7301

Parent Item Name: EC135 T1/P1 Cable Cutters System

Start Date: 5/15/2017

Required Date: 5/18/2017

Start Qty: 1.00

Required Qty: 1.00

MS27039-1-10

Purchased

No

110

Each

281.0000

6

6

MS27039-1-10
SCREW

DAS
28
9-89

Location

Loc Qty

Loc Code

GA

15

m129541

15

ST280

266

m137164

266

**

MAY 15 2017

DAS
6
9-89

DAS
27
9-89

135603

MS27039-1-12

Purchased

No

110

Each

78.0000

2

2

MS27039-1-12
Screw

DAS
28
9-89

Location

Loc Qty

Loc Code

ST280

78

m136537

28

m137320

50

**

MAY 15 2017

DAS
6
9-89

DAS
27
9-89

135568

MS27039-1-14

Purchased

No

110

Each

628.0000

4

4

MS27039-1-14
Screw

DAS
28
9-89

Location

Loc Qty

Loc Code

GA

90

120449

90

over006

300

124326

300

ST280

238

124326

238

**

DAS
6
9-89

DAS
27
9-89

4

Picklist Print

Monday, May 15, 2017 8:01:55 AM

Work Order ID: 161369

161369

Parent Item: 647.7301

647 7301

Parent Item Name: EC135 T1/P1 Cable Cutters System

Start Date: 5/15/2017

Required Date: 5/18/2017

Start Qty: 1.00

Required Qty: 1.00

MS27039-1-15

Purchased

No

110

Each

129.0000

1

1

MS27039-1-15

Screw

**

DAS

MAY 15 2017

DAS

6
9-89

27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

GA

65

m127916

1

m136554

64

ST280

64

m136406

64

134952

MS27039-1-16

Purchased

No

110

Each

149.0000

4

4

MS27039-1-16

Screw

**

DAS
6
9-89

DAS

27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

over006

50

m137061

50

ST280

99

m137320

99

135566

MS27039-1-17

Purchased

No

110

Each

148.0000

2

2

MS27039-1-17

Screw (601.1954)

**

DAS
6
9-89

DAS

27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

ST280

148

m127831

148

120142

MAY 15 2017

Picklist Print

Monday, May 15, 2017 8:01:55 AM

Work Order ID: 161369

161369

Parent Item: 647.7301

647 7301

Parent Item Name: EC135 T1/P1 Cable Cutters System

Start Date: 5/15/2017

Required Date: 5/18/2017

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0432R

Purchased

No

110

Each

1,776.000

8

8

NAS1149C0432R

WASHER

DAS
28
9-89

Location

Loc Qty

Loc Code

GA

357

m134676

357

ST260a

1000

m137459

1000

ST266

419

m136986

419

★★

DAS
6
9-89

MAY 15 2017

DAS
27
9-89

135979

NAS1149F0332P

Purchased

No

110

Each

2,689.000

86

86

NAS1149F0332P

Washer

DAS
28
9-89

Location

Loc Qty

Loc Code

GA

275

m133709

275

ST260a

1800

m137412

1800

ST262

614

m137075

614

★★

DAS
6
9-89

MAY 15 2017

DAS
27
9-89

135544

NAS1149F0463P

Purchased

No

110

Each

361.0000

8

8

NAS1149F0463P

Washer

DAS
28
9-89

Location

Loc Qty

Loc Code

ST262

361

m127832

361

★★

DAS
6
9-89

MAY 15 2017

DAS
27
9-89

8

Picklist Print

Page 24

Monday, May 15, 2017 8:01:55 AM

Work Order ID: 161369

161369

Parent Item: 647.7301

647 7301

Parent Item Name: EC135 T1/P1 Cable Cutters System

Start Date: 5/15/2017

Required Date: 5/18/2017

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0532P

Purchased

No

110

Each

1,597.000

4

4

NAS1149F0532P

Washer

★★

DAS
6
9-89

MAY 15 2017

DAS
27
9-89

Location

Loc Qty

Loc Code

ST260a

600

m133725

600

ST262

997

18057

997

110

Each

2,058.000

14

14

NAS1149FN832P

Purchased

No

NAS1149FN832P

Washer

★★

DAS
6
9-89

MAY 15 2017

DA
27
9-89

Location

Loc Qty

Loc Code

GA

358

M135058

208

M136182

40

M136866

110

ST263

1700

M137412

1700

110

Each

111.0000

4

4

NAS6603-12

Purchased

No

NAS6603-12

Bolt

★★

DAS
6
9-89

MAY 15 2017

DAS
27
9-89

Location

Loc Qty

Loc Code

st552

111

123900

76

m136301

35

DAS
28
9-89

4

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Shop Packet Print

Page 24

Picklist Print

Page 25

Monday, May 15, 2017 8:01:55 AM

Work Order ID: 161369

161369

Parent Item: 647.7301

647 7301

Parent Item Name: EC135 T1/P1 Cable Cutters System

Start Date: 5/15/2017

Required Date: 5/18/2017

Start Qty: 1.00

Required Qty: 1.00

NAS6603-16

Purchased

No

110

Each

56.0000

4

4

NAS6603-16

Bolt

**

DAS
6
9-89

MAY 15 2017
MAY 15 2017
DAS
27
9-89

Location

Loc Qty

Loc Code

st552

56

153860

6

m133523

50

128199

NAS6604-66

Purchased

No

110

Each

54.0000

4

4

NAS6604-66

Bolt

**

DAS
6
9-89

MAY 15 2017

DAS
27
9-89

Location

Loc Qty

Loc Code

ST553

54

124328

12

M130388

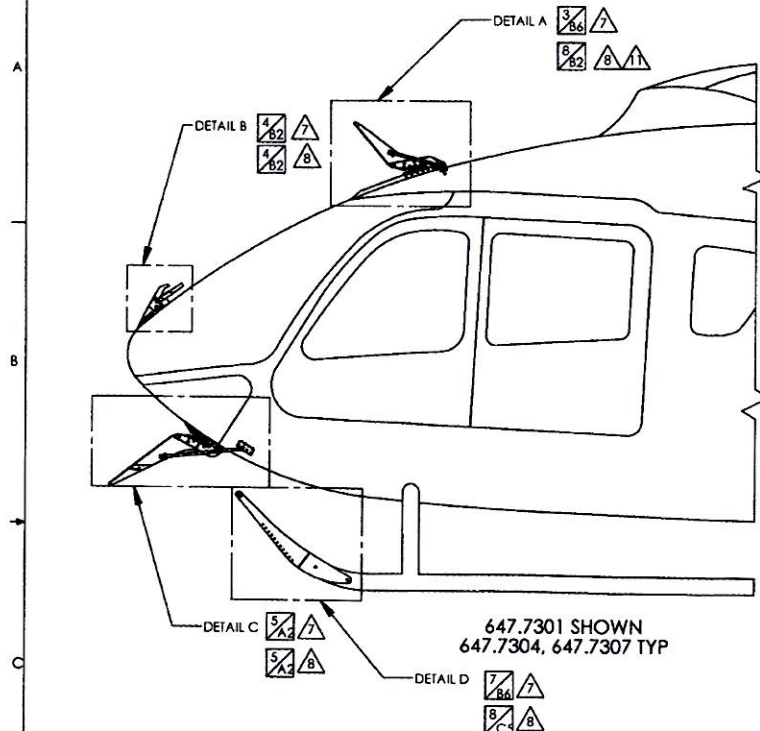
42

4

DAS
28
9-89

REFERENCE ONLY

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647.7301 SHOWN
647.7304, 647.7307 TYP

1		111	647.1405	CUTTER ASSY (UPPER)		
2	2	110	601.3902	EYE BOLT		
2	2	109	601.2910	SCREW	MS27039-1-18	
4	4	108	601.3963	BOLT	93635A212	
8	8	107	601.3654	BOLT	UN9037-08018	
8	8	104	601.3655	LOCK WASHER	UN9225-0820K	
2	2	105	647.1702	SKID DEFLECTOR ASSY		
8	8	8	104	601.3214	CHERRY RIVET	CR3523-5-3
24	24	24	103	601.3213	CHERRY RIVET	CR3523-4-4
4	4	4	102	601.3212	CHERRY RIVET	CR3523-4-3
5	5	101	601.1541	LOCKNUT	MS21042-08	
5	5	100	601.2765	SCREW	MS27039-0819	
1	1	98	647.2114	UPPER U CHANNEL		
1	1	97	647.7823	CROSS BRACKET AFT		
1	1	96	647.5701	GPS MOUNT KIT		
7307	7304	7301	FIND #	PART #	DESCRIPTION	MAT'L SPEC

		8	95	601.1097	WASHER	NAS1149FD63P	
		1	94	647.7919	SHIM		
A/R	A/R	A/R	93	600.0990	MAGNOBOND 6398 PART A		
A/R	A/R	A/R	92	600.0991	MAGNOBOND 6398 PART B		
A/R	A/R	A/R	91	601.2045	RTV	LOCTITE 998	
A/R	A/R	A/R	90	600.1012	SEALANT	PR-1425 CLASS 8	
3	3	3	89	601.2375	WASHER		
4	4	4	88	601.3126	WASHER	NAS1149FD532P	
12	12	8	87	601.3663	WASHER	NAS1149FD432P	
89	89	86	86	601.1607	WASHER	NAS1149FD332P	
25	25	14	85	601.2764	WASHER	NAS1149FD832P	
2	2	2	84	601.3136	CHERRY RIVET	CR3212-5-6	
8	8	8	83	601.3215	CHERRY RIVET	CR3522-5-3	
8	8	8	82	601.3216	CHERRY RIVET	CR3522-4-3	
12	12	12	81	601.2481	CHERRY RIVET	CR3213-5-4	
16	16	16	80	601.2020	CHERRY RIVET	CR3213-5-3	
17	17	17	79	601.2991	CHERRY RIVET	CR3213-4-6	
8	8	8	78	601.1183	CHERRY RIVET	CR3213-4-5	
16	16	16	77	601.1915	CHERRY RIVET	CR3213-4-4	
24	24	24	76	601.0790	CHERRY RIVET	CR3213-4-3	
4	4	4	75	601.1604	CHERRY RIVET	CR3213-4-2	
4	4	4	74	601.1983	NUTPLATE RIVET	CCR27455-3-03	
24	24	24	73	601.2207	NUTPLATE RIVET	CCR26455-3-03	
3	3	3	72	601.2999	SCREW		
5	5	6	71	601.2829	SCREW	MS24694554	
2	2	2	70	601.1954	SCREW	MS27039-1-17	
4	4	4	69	601.2637	SCREW	MS27039-1-16	
1	1	1	68	601.3012	SCREW	MS27039-1-15	
4	4	4	67	601.1622	SCREW	MS27039-1-14	
2	2	2	66	601.1953	SCREW	MS27039-1-12	
6	6	6	65	601.1365	SCREW	MS27039-1-10	
12	12	12	64	601.3049	SCREW	MS27039-1-09	
3	3	3	63	601.2198	SCREW	MS27039-1-07	
		2	62	601.3137	SCREW	MS27039-0816	
4	4	4	61	601.2988	SCREW	MS27039-0813	
1	1	1	60	601.2525	SCREW	MS27039-0807	
4	4	4	59	601.3127	LOCKNUT	MS21042-6	
2	2	2	58	647.8512	INSERT		
4	4	4	57	647.8511	INSERT		
20	20	18	56	647.8510	INSERT		
4	4	4	55	601.3128	NUT	AN314C4R	
4	4	8	54	601.3209	LOCKNUT	MS21042-4	
35	35	34	53	601.2943	LOCKNUT	MS21042-3	
5	5	7	52	601.2973	LOCKNUT	MS21042-08	
		4	51	601.3002	BOLT	NAS6604-66	
7307	7304	7301	FIND #	PART #	DESCRIPTION	MAT'L	SPEC

ORIGINAL DATE 11/24/09	3030 ENTERPRISE CT. SUITE A VISTA, CA 92081 (760)-724-5300
DRAWN BY A. QUAY	CHECKED BY J. BAUER
DRAWING APPROVAL APICAL INDUSTRIES, INC. DBA DART AEROSPACE	
CONTRACT NO.	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°	
SHEET B	CAGE CODE 07MA26
DWG. NO. 647.7300	REV C
SCALE NONE	
SHEET 2 OF 8	

REFERENCE ONLY

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NOTES: UNLESS OTHERWISE SPECIFIED

1 AFTER INSTALLATION, APPLY F/N 90 A/R TO FILL GAPS AND FILLET EDGES.

2 APPLY F/N 91 TO FAYING SURFACES.

3 DELETED.

4 MATCH DRILL HOLES THROUGH F/N 26 or F/N 98 AND FUSELAGE.

5 SHIM GAP BETWEEN F/N 1 & 26 AS NEEDED.

6 AT CUSTOMER'S OPTION, INSTALL F/N 96 BY MATCH DRILLING ONTO F/N 1 FOR KIT P/N 647.7301 or F/N 99 FOR KIT P/N 647.7304.

7 647.7301 INSTALLATION FOR EC135.

8 647.7304 INSTALLATION FOR EC135 T2/P2.

9 EXCEPT WHERE NOTED, INSTALLATION FOR 647.7304 AND 647.7307 SAME AS 647.7301.

10 CUT LENGTH: 16 INCHES.

11 INSTALLATION FOR 647.7307 AND 647.7304 ARE IDENTICAL EXCEPT 647.1405 (F/N 111) REPLACES 647.1404 (F/N 99).

12 DETAIL W REFLECTS THE UNIQUE 647.1405 ASSEMBLY (F/N 111) USED ON 647.7307 THAT REPLACES 647.1404 (F/N 99) ON 647.7304.

13 ADDITIONAL KITS FOR SUB-ASSEMBLIES OF THE 647.7301, 647.7304, AND 647.7307 ASSEMBLIES ARE DEFINED BY MPP-195

4	4	4	50	601.3130	BOLT	NAS6603-16	
4	4	4	49	601.1500	BOLT	NAS6603-12	
4	4	4	48	601.2669	BOLT	ANMC7A	
1	1	1	47	601.1324	BOLT	ANMCH6A	
4	4	4	46	601.2826	BOLT	AN3-11A	
2	2	2	45	601.2823	BOLT	AN3-4A	
12	12	12	44	600.0795	NUTPLATE	MS21047-3	
2	2	2	43	601.3004	CAMLOC STUD		
2	2	2	42	601.3005	CAMLOC RETAINER		
2	2	2	41	601.3006	CAMLOC RECEPTACLE		
4	4	4	40	601.3119	CLEVIS	AN665-34R	
2	2	2	39	601.3120	EYE BOLT	AN44-12A	
			38	601.3121	EYE BOLT	AN44-5A	
1	1	1	37	601.3007	GROMMET	MS21244-2N	
A/R	A/R	A/R	36	601.3011	P-SEAL		△
1	1	1	35	647.3201	GROUNDING CABLE ASSY		
			34	647.2511	NUT		
			33	647.2510	SLEEVE		
13	13	13	32	647.1812	SHIM		
2	2	2	31	647.1811	SPACER		
1	1	1	30	647.1602	DOUBLER ASSY		
1	1	1	29	647.1914	BRACKET		
1	1	1	28	647.7822	EYE BOLT FITTING RH		
1	1	1	27	647.7821	EYE BOLT FITTING LH		
			26	647.7818	MOUNTING CHANNEL		
7307	7304	7301	FIND #	PART #	DESCRIPTION	MAT'L	SPEC.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
REV.	LAST PROTOTYPE REVISION: P84		N/C
N/C	INITIAL RELEASE	01/13/99	P. BRAVO
A	INCORPORATED ECHS 00758, 00800, 03044, 03066	02/16/11	P. BRAVO
B	INCORPORATED ECHS 03025	03/09/14	P. BRAVO
C	INCORPORATED ECHS 05500, 05465	11/01/14	P. BRAVO

		1	25	647.7820	CROSS BRACKET AFT		
1	1	1	24	647.7819	CROSS BRACKET FWD		
1	1	1	23	647.7918	BRACKET		
1	1	1	22	647.7917	BRACKET		
2	2	2	21	647.7916	BRACKET		
1	1	1	20	647.7915	BRACKET		
1	1	1	19	647.7914	BRACKET		
2	2	2	18	647.7913	DOUBLER		
4	4	4	17	647.7912	CLIP		
2	2	2	16	647.7911	BRACKET		
2	2	2	15	647.7910	ANGLE BRACKET		
4	4	4	14	647.0112	STRUT BRACKET		
1	1	1	13	647.1810	NOSE DOOR DOUBLER		
1	1	1	12	647.1818	NOSE DOOR SPACER		
2	2	2	11	647.7701	STRUT ASSY		
2	2	2	10	647.7702	STRUT ASSY		
1	1	1	9	647.1815	GUSSET, RH		
1	1	1	8	647.1814	GUSSET, LH		
1	1	1	7	647.1915	SUPPORT ANGLE		
1	1	1	6	647.1913	TEE		
1	1	1	5	647.1610	WIPER DEFLECTOR, FWD		
1	1	1	4	647.1601	WIPER DEFLECTOR ASSY, AFT		
		2	3	647.1701	SKID DEFLECTOR ASSY		
1	1	1	2	647.7501	LOWER CUTTER ASSY		
		1	1	647.7401	UPPER CUTTER ASSY		
X				647.7307	EC135 T3/P3 CABLE CUTTERS KIT		△
				647.7306	T2/P2 REMOVABLE PROVISIONS KIT		△
				647.7305	T2/P2 FIXED PROVISIONS KIT		△
	X			647.7304	EC135 T2/P2 CABLE CUTTERS KIT		△
				647.7303	T1/P1 REMOVABLE PROVISIONS KIT		△
				647.7302	T1/P1 FIXED PROVISIONS KIT		△
		X		647.7301	EC135 T1/P1 CABLE CUTTERS KIT		△
7307	7304	7301	FIND #	PART #	DESCRIPTION	MAT'L	SPEC.

QTY	1	ORIGINAL DATE	11/24/99
NEXT ASSY (S)		DESIGNER	CS/CSB
		APPROVER	CS/CSB
		DRAWING APPROVAL	
		DATE	
		CONTRACT NO.	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 3 PLACE DECIMALS ±.01 ANGLES ±.5°			
DART AEROSPACE APICAL INDUSTRIES INC. 950 DART AEROSPACE		3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300	
EC135 CABLE CUTTERS KIT			
SIZE	CAGE CODE	DWG. NO.	REV.
B	07M26	647.7300	C
SCALE		NONE	SHEET 1 OF 8

United States Of America
Department of Transportation - Federal Aviation Administration
Supplemental Type Certificate

Number SR02307LA

This Certificate issued to

Apical Industries, Inc. dba Dart Aerospace
3030 Enterprise Court, Suite A
Vista, California 92081

certifies that the change in the type design for the following product with the limitations and conditions therefor as specified herein meets the airworthiness requirements of Part 27 of the Federal Aviation Regulations.*

* Certification basis set forth in Type Certificate Data Sheet H88EU.

Original Product Type Certificate Number: H88EU

Make: Eurocopter

Model: EC135 P1, T1, P2, T2, P2+, T2+, P3, T3

Description of Type Design Change: Installation of Apical Industries, Inc. Cable Cutters Kit in accordance with FAA approved Apical Industries, Inc. Master Document List MD135-2, Revision A, dated June 24, 2010, or later FAA approved revision.

Limitations and Conditions: This approval requires the inspections and overhaul schedules to be performed as mandated by Apical Industries, Inc.'s Instructions for Continued Airworthiness, ICA135-21, Revision N/C, dated January 13, 2010, or later FAA accepted revision.

This installation should not be incorporated in any aircraft unless it is determined that the interrelationship between this installation and any previously approved configuration will not introduce any adverse effect upon the airworthiness of the aircraft. If the holder agrees to permit another person to use this certificate to alter the product, the holder shall give the other person written evidence of this permission.

This certificate and the supporting data which is the basis for approval shall remain in effect until surrendered, suspended, revoked or a termination date is otherwise established by the Administrator of the Federal Aviation Administration.

Date of application: December 03, 2009

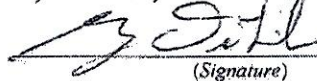
Date received: August 7, 2014

Date of issuance: July 14, 2010

Date amended: November 29, 2016



By direction of the Administrator


(Signature)

Gregory S. DiLibero
Manager, Airframe Branch
Los Angeles Aircraft Certification Office

(Title)

Any alteration of this certificate is punishable by a fine of not exceeding \$1,000, or imprisonment not exceeding 3 years, or both.

Monday, May 15, 2017 8:01:55 AM

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Quality Control